



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-109
Job Sheet 171800



001425

Part No: D2565-109

Job Qty: 6 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/12/18

Description:

Type: Stock

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/10/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Brake NC	6 pcs		2/10/18	0.87	0.73	Brake NC 3		MLL
110	Small Fab	6 pcs		2/10/18	0.00	0.84	Small Fab		MLL DAS
120	QC	6 pcs		2/10/18	0.00	0.00	QC5		38
130	Powdercoat	6 pcs		2/12/18	0.00	0.12	Powdercoat2		2018-03-06
140	QC	6 pcs		2/12/18	0.00	0.00	QC3		38
150	Packaging	6 pcs		2/12/18	0.00	0.00	Packaging3	ST35H	3-88
160	QC21-SA	6 Ea		2/12/18	0.00	0.00	QC21		3-88

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Deburr

130 - START TIME: 10:00 AM FINISH TIME: 10:15 AM 375°F

DAS
21
9-88

MAR 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	6.1548 ft (1.0258 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	6	171	0

Part Specifications

Specifications could not be found.

Plex 2/8/18 2:22 PM Dart.Gagnon.Michelle



Container No: S048075



Part: D2565 – 109

Job No: 171800

Serial No/Batch: S048075

Revision:

Inspector:

Dart Aerospace Ltd.

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Date: 03/06/18